

## Installation Instructions

### DT-S1 Shifter Plate for Talon by 10-80 Dirt Sports

1. Place the shift lever in Neutral.
2. Remove the shifter knob by simultaneously twisting back and forth and pulling upward by hand. The rubber knob is pressed onto the shift lever and first time removal can be tough.
3. Remove the driver and passenger seat bottoms. Remove the center console plastic rivets by pushing center pin inward to loosen, then remove the center console. A small punch works well for rivet removal and reinstallation.
4. Remove the two 10mm bolts fastening the OEM shifter plate to the sub frame, then remove the shifter plate.
5. Install the new shifter plate with the same 10mm bolts.
6. At this point it is critical to check the shift cable adjustment in order for the Talon to shift correctly and smoothly with the new shifter plate.
  - a. Place shift lever in the Neutral notch.
  - b. Push shifter out of the Neutral notch toward the passenger seat and gently move forward and backward within the shift lever “play” area but do not make a complete shift into Reverse or High.
  - c. Note if the overall shift lever play area forward and reverse is centered with the Neutral notch.
  - d. If the shift lever movement is not centered with the Neutral notch, then adjust the shift cable using the two 19mm locking nuts located toward the rear of the shift lever sub frame until the play area is centered with the Neutral notch.
  - e. Once proper adjustment has been made, retighten the locking nuts to prevent shift cable from loosening out of adjustment.
  - f. Cable adjustment is not only critical for the narrow shift channels of the new shifter plate but overall is good maintenance practice for the Talon transmission to correct any cable stretching. Do not modify the shifter plate bolt holes!! Any shifter adjustment should be properly made with the shift cable lock nuts.
7. Replace the center console with the same plastic rivets. You will need to pull the rivet center pin partially out to reinstall into plastic. Then once again press the rivet center pin with a punch until flush with rivet face.
8. Replace the shifter knob by pressing back onto the shifter lever.

At 10-80 Dirt Sports we strive for excellence in every way. Our goal is to sell quality products that will work properly and be reliable for the long haul. If you have any questions or concerns, please contact us by email or phone.

Thank you for your purchase!

-Brian

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