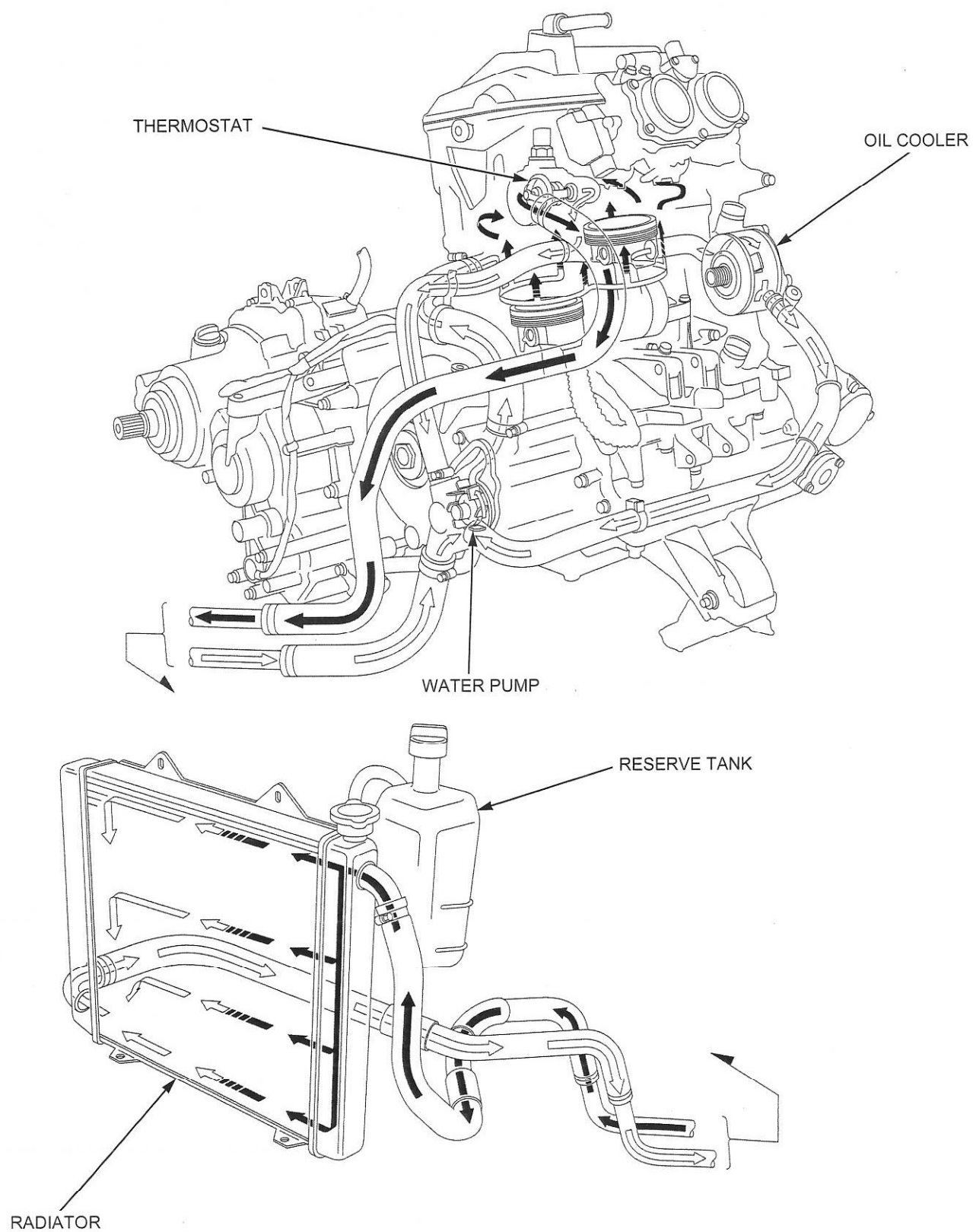
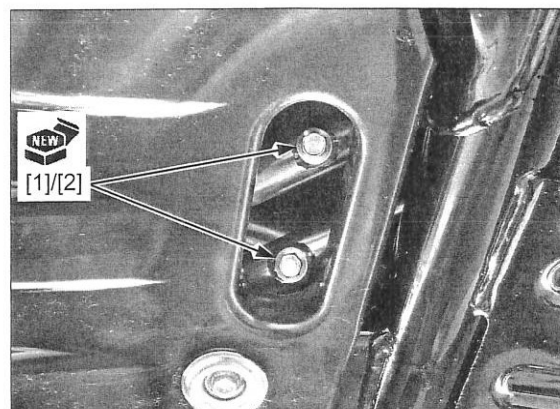


## SYSTEM FLOW PATTERN



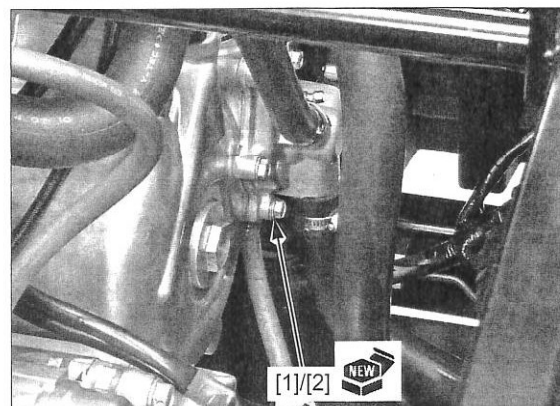
Drain the coolant from the system by removing the drain bolts [1] and sealing washers [2].

Install the bolts with new sealing washers and tighten them securely.



Drain the coolant from the system by removing the drain bolt [1] and sealing washer [2].

Install the bolt with a new sealing washer and tighten it securely.



Remove the bleed bolt [1] and sealing washer [2] from the thermostat cover, and loosely install the bolt with a new sealing washer.

Place the shop towels around the bleed bolt.

Remove the reserve tank cap [3] and fill the tank with the recommended coolant to the MAX level line. Install the reserve tank cap.

Fill the system with the recommended coolant up to the filler neck [4].

Tighten the bleed bolt as soon as coolant starts to run out in a steady stream without bubbles.

Bleed air from the system as follows:

1. Shift the sub-transmission into the parking position. Start the engine and let it idle for 2 – 3 minutes.
2. Snap the throttle 3 or 4 times to bleed air from the system.
3. Stop the engine and add coolant up to the filler neck if necessary.
4. Install the radiator cap.
5. Check the level of coolant in the reserve tank and fill to the MAX level line if it is low.

Install the removed parts in the reverse order of removal.

